

PATENT ABSTRACTS OF JAPAN

(11)Publication number : 06-122133

(43)Date of publication of application : 06.05.1994

(51)Int.Cl.

B29C 45/14
H02K 15/12
// B29K105:20
B29L 31:08

(21)Application number : 04-299210

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(22)Date of filing : 12.10.1992

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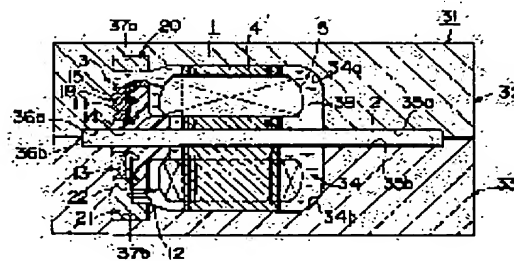
(54) MOLDING METHOD FOR RESIN OF ROTOR

(57)Abstract:

PURPOSE: To prevent resin from being filled in a slit of a flat commutator.

CONSTITUTION: A jig 20 is mounted on an outer periphery of a protective member 18 for constituting segments 11 of a flat commutator 3, and sealing pieces 22 of the jig 20 are respectively inserted into slits 13 of the member 18. Then, a rotor 1 in which the jig 20 is mounted is contained in a cavity 34, and resin 39 is charged in the cavity 34. Thus, a resin package is molded on the outer peripheries of the commutator 3 and an armature core 4 of the rotor 1.

In this manner, since the pieces 22 are inserted into the slits 13 in the case of molding the package, it prevents resin 39 from invading into the slits 13. As a result, wear of a brush by the resin in the slits 13 at the time of wearing the segments 11 can be prevented. On the other hand, the commutator 3 and an armature coil 5 can be protected by the package to suppress its resistance.



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[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other]

than the examiner's decision of rejection or
application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's
decision of rejection]

[Date of requesting appeal against
examiner's decision of rejection]

[Date of extinction of right]

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